

BESTNYL SI30VI02ANU

Polyamide 6

Triesa Plastics

Message:

Polyamide 6 30% GF black, Lubricated and UV Stabilized for Injection Molding Grade

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Lubricant		
	UV Stabilizer		
Features	Lubricated		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.36	g/cm ³	ISO 1183
Molding Shrinkage	0.30	%	ISO 294-4
Water Absorption (23°C, 24 hr)	1.1	%	ISO 62
Ash Content	30	%	Internal Method
Humidity - Pellets	0.20	%	ISO 1110
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	79		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9000	MPa	ISO 527-2
Tensile Stress	150	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.5	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	58	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	215	°C	ISO 75-2/B
1.8 MPa, Unannealed	200	°C	ISO 75-2/A
Vicat Softening Temperature	> 200	°C	ISO 306
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Electric Strength	40	kV/mm	IEC 60243-1
Flammability	Nominal Value	Unit	Test Method
Burning Rate	< 100	mm/min	FMVSS 302

Flame Rating	HB	UL 94
Injection	Nominal Value	Unit
Drying Temperature	90.0	°C
Drying Time	2.0 to 4.0	hr
Processing (Melt) Temp	230 to 240	°C
Mold Temperature	70.0 to 80.0	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

