

KEBAFORM® C 6027

Acetal (POM) Copolymer

BARLOG plastics GmbH

Message:

POM Copolymer, 30% mineral reinforced

General Information			
Filler / Reinforcement	Mineral,30% Filler by Weight		
Resin ID (ISO 1043)	POM-MD30		
Physical	Nominal Value	Unit	Test Method
Density	1.55	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	20	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5100	MPa	ISO 527-2
Tensile Stress (Break)	60.0	MPa	ISO 527-2
Tensile Strain (Break)	8.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	55	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	140	°C	ISO 75-2/A
Melting Temperature ¹	166	°C	ISO 11357-3
NOTE			
1.	10°C/min		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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