NEFTEKHIM PP 4210G (EP2S30B)

Polypropylene Copolymer

Nizhnekamskneftekhim Inc.

Message:

Product obtained by copolymerization of propylene and ethylene in presence of complex metalorganic catalysts.

It incorporates increased long-term thermal stability, higher thermal-oxidative degradation resistance when PP is produced, processed and PP-made articles are exploited.

Application: extrusion of sheets, blow molding, tubular film.

Technical requirements: TU 2211-136-05766801-2006

| General Information | | | |
|---|---|---|-------------|
| Features | Copolymer | | |
| | Good Thermal Stability | | |
| | Oxidation Resistant | | |
| | | | |
| Uses | Blow Molding Applications | | |
| | Film | | |
| | Sheet | | |
| | Tubing | | |
| | | | |
| Forms | Pellets | | |
| Processing Method | Blow Molding | | |
| | Extrusion Blow Molding | | |
| | Film Extrusion | | |
| | Sheet Extrusion | | |
| | | | |
| Physical | Nominal Value | Unit | Test Method |
| | | | |
| Density | 0.900 | g/cm³ | |
| Apparent Density | 0.900 0.48 to 0.60 | g/cm³ g/cm³ | |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 | 0.48 to 0.60 | g/cm ³ | |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) | 0.48 to 0.60 1.5 to 2.0 | g/cm³ g/10 min | ASTM D1238 |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) Ash Content | 0.48 to 0.60 | g/cm ³ | ASTM D1238 |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) Ash Content Gel Content ¹ | 0.48 to 0.60 1.5 to 2.0 0.025 to 0.050 | g/cm³ g/10 min % | ASTM D1238 |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) Ash Content | 0.48 to 0.60 1.5 to 2.0 | g/cm ³ g/10 min % pcs/m ² | ASTM D1238 |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) Ash Content Gel Content ¹ | 0.48 to 0.60 1.5 to 2.0 0.025 to 0.050 | g/cm³ g/10 min % | ASTM D1238 |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) Ash Content Gel Content ¹ > 200.0 μm | 0.48 to 0.60 1.5 to 2.0 0.025 to 0.050 300 | g/cm ³ g/10 min % pcs/m ² pcs/m ² | ASTM D1238 |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) Ash Content Gel Content ¹ > 200.0 μm 0.700 to 1.50 mm 1.50 to 2.50 mm > 2.50 mm | 0.48 to 0.60 1.5 to 2.0 0.025 to 0.050 300 3.00 | g/cm ³ g/10 min % pcs/m ² pcs/m ² | ASTM D1238 |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) Ash Content Gel Content ¹ > 200.0 μm 0.700 to 1.50 mm 1.50 to 2.50 mm | 0.48 to 0.60 1.5 to 2.0 0.025 to 0.050 300 3.00 0.00 | g/cm ³ g/10 min % pcs/m ² pcs/m ² | ASTM D1238 |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) Ash Content Gel Content ¹ > 200.0 μm 0.700 to 1.50 mm 1.50 to 2.50 mm > 2.50 mm | 0.48 to 0.60 1.5 to 2.0 0.025 to 0.050 300 3.00 0.00 0.00 | g/cm ³ g/10 min % pcs/m ² pcs/m ² pcs/m ² | ASTM D1238 |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) Ash Content Gel Content ¹ > 200.0 μm 0.700 to 1.50 mm 1.50 to 2.50 mm > 2.50 mm Thermal Creep Temperature ² | 0.48 to 0.60 1.5 to 2.0 0.025 to 0.050 300 3.00 0.00 0.00 70 to 80 | g/cm ³ g/10 min % pcs/m ² pcs/m ² pcs/m ² pcs/m ² | ASTM D1238 |
| Apparent Density Melt Mass-Flow Rate (MFR) (230°C/2.16 kg) Ash Content Gel Content ¹ > 200.0 μ m 0.700 to 1.50 mm 1.50 to 2.50 mm > 2.50 mm Thermal Creep Temperature ² Thermal-oxidative Deterioration (150°C) | 0.48 to 0.60 1.5 to 2.0 0.025 to 0.050 300 3.00 0.00 0.00 70 to 80 20.8 | g/cm ³ g/10 min % pcs/m ² pcs/m ² pcs/m ² pcs/m ² c | |

| Tensile Strength (Yield) | 26.0 | MPa | ASTM D638 | |
|--|-----------------------------------|------|-------------|--|
| Tensile Elongation (Yield) | 11 | % | ASTM D638 | |
| Flexural Modulus | 900 | MPa | ASTM D790 | |
| Impact | Nominal Value | Unit | Test Method | |
| Notched Izod Impact (23°C) | 90 | J/m | ASTM D256 | |
| Thermal | Nominal Value | Unit | | |
| Vicat Softening Temperature ³ | 130 to 138 | °C | | |
| NOTE | | | | |
| 1. | p.4.8 TU 2211-136-05766801-2006 | | | |
| 2. | at load 0.46 H/mm² | | | |
| 3. | in liquid medium under force 10 H | | | |

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