

Elastollan® 1278 D U

Thermoplastic Polyurethane Elastomer (Polyether)

BASF Polyurethanes GmbH

Message:

Highly transparent thermoplastic Polyether Polyurethane Elastomer with good hydrolysis resistance, low temperature flexibility and resistance to micro-organismus

Typical applications

Ski boot shells, ski components, Films.

General Information			
Additive	UV Stabilizer		
Features	Good UV Resistance		
	Hydrolysis Resistant		
	Low Temperature Flexibility		
	Microbe Resistant		
Uses	Film		
	Sporting Goods		
Appearance	Clear/Transparent		
Processing Method	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183/A
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, 3 sec)	77		ISO 7619
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	808	MPa	ISO 527-2
Abrasion Loss	40.0	mm ³	ISO 4649-A
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			DIN 53504
20% Strain	29.0	MPa	
100% Strain	33.0	MPa	
300% Strain	43.0	MPa	
Tensile Stress (Yield)	50.0	MPa	DIN 53504
Tensile Elongation (Break)	350	%	DIN 53504
Tear Strength ¹	220	kN/m	ISO 34-1
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (-30°C)	10	kJ/m ²	ISO 179
Injection	Nominal Value	Unit	

Processing (Melt) Temp	215 to 240	°C
Mold Temperature	20.0 to 70.0	°C
Extrusion	Nominal Value	Unit
Melt Temperature	200 to 230	°C
NOTE		
1.	Method Bb, Angle (Nicked)	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
 Phone: +86 13424755533
 Email: sales@su-jiao.com
 No. 215, Lianhe North Road, Fengxian District, Shanghai, China

