

SITRALOY 605 / DC 9051

Polycarbonate + ABS

SITRAPLAS GmbH

Message:

Material: Polycarbonate with Acrylnitril-Butadien-Styrol

General Information			
Resin ID (ISO 1043)	>PC+ABS<		
Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (260°C/5.0 kg)	22.0	cm ³ /10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2200	MPa	ISO 527-2/1
Tensile Stress			
Yield	51.0	MPa	ISO 527-2/50
Break	42.0	MPa	ISO 527-2/5
Tensile Strain (Yield)	8.0	%	ISO 527-2/50
Nominal Tensile Strain at Break	85	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	40	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	125	°C	ISO 306/B50

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