

LEXAN™ 923A resin

Polycarbonate
SABIC Innovative Plastics

Message:
Low viscosity, flame retardant with exceptional surface. Clear, tints and opaque colors. UV-stabilized.

General Information			
UL YellowCard	E121562-220896		
Additive	Flame Retardant		
	UV Stabilizer		
Features	Flame Retardant		
	Good Surface Finish		
	Low Viscosity		
Appearance	Clear/Transparent		
	Colors Available		
	Opaque		
Processing Method	Injection Molding		
Multi-Point Data	Elastic Modulus vs Temperature (ASTM D4065)		
	Flexural DMA (ASTM D4065)		
	Tensile Creep (ASTM D2990)		
	Tensile Stress vs. Strain (ASTM D638)		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			ASTM D792
--	1.21	g/cm ³	
--	1.22	g/cm ³	
Specific Volume	0.835	cm ³ /g	ASTM D792
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	15	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.50 to 0.70	%	Internal Method
Water Absorption			ASTM D570
24 hr	0.15	%	
Equilibrium, 23°C	0.35	%	
Equilibrium, 100°C	0.58	%	
Outdoor Suitability	f1		UL 746C
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	70		

R-Scale	118		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹			ASTM D638
Yield	62.1	MPa	
Break	55.8	MPa	
Tensile Elongation ²			ASTM D638
Yield	7.0	%	
Break	90	%	
Flexural Modulus ³ (50.0 mm Span)	2240	MPa	ASTM D790
Flexural Strength ⁴ (Yield, 50.0 mm Span)	91.0	MPa	ASTM D790
Taber Abrasion Resistance (1000 Cycles, 1000 g, CS-17 Wheel)	10.0	mg	ASTM D1044
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	640	J/m	ASTM D256
Unnotched Izod Impact (23°C)	3200	J/m	ASTM D4812
Gardner Impact (23°C)	169	J	ASTM D3029
Tensile Impact Strength ⁵	525	kJ/m ²	ASTM D1822
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.40 mm	138	°C	
1.8 MPa, Unannealed, 6.40 mm	132	°C	
Vicat Softening Temperature	152	°C	ASTM D1525 ⁶
CLTE - Flow (-40 to 95°C)	6.8E-5	cm/cm/°C	ASTM E831
Thermal Conductivity	0.19	W/m/K	ASTM C177
RTI Elec	130	°C	UL 746
RTI Imp	120	°C	UL 746
RTI Str	130	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+17	ohms · cm	ASTM D257
Dielectric Strength (3.20 mm, in Air)	17	kV/mm	ASTM D149
Dielectric Constant			ASTM D150
50 Hz	3.01		
60 Hz	3.01		
1 MHz	2.96		
Dissipation Factor			ASTM D150
50 Hz	9.0E-4		
60 Hz	9.0E-4		
1 MHz	0.010		
Arc Resistance ⁷	PLC 7		ASTM D495
Comparative Tracking Index (CTI)	PLC 3		UL 746
High Amp Arc Ignition (HAI)	PLC 2		UL 746
High Voltage Arc Tracking Rate (HVTR)	PLC 3		UL 746

Hot-wire Ignition (HWI)	PLC 2		UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.47 mm	V-2		
3.00 mm	V-0		
Optical	Nominal Value	Unit	Test Method
Refractive Index	1.586		ASTM D542
Transmittance (2540 μm)	85.0	%	ASTM D1003
Haze (2540 μm)	1.0	%	ASTM D1003
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	3.0 to 4.0	hr	
Drying Time, Maximum	48	hr	
Suggested Max Moisture	0.020	%	
Suggested Shot Size	40 to 60	%	
Rear Temperature	266 to 288	°C	
Middle Temperature	277 to 299	°C	
Front Temperature	288 to 310	°C	
Nozzle Temperature	282 to 304	°C	
Processing (Melt) Temp	288 to 310	°C	
Mold Temperature	71.1 to 93.3	°C	
Back Pressure	0.345 to 0.689	MPa	
Screw Speed	40 to 70	rpm	
Vent Depth	0.025 to 0.076	mm	
NOTE			
1.	Type I, 50 mm/min		
2.	Type I, 50 mm/min		
3.	1.3 mm/min		
4.	1.3 mm/min		
5.	Type S		
6.	Rate B (120°C/h), Loading 2 (50 N)		
7.	Tungsten Electrode		

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT