MAZMID B 150 FV 25

Polyamide 6

Mazzaferro Indústria e Comércio de Polímeros e Fibras Ltda.

Message:

MAZMID B 150 FV 25 is a Polyamide 6 (Nylon 6) product filled with 25% glass fiber. It can be processed by injection molding and is available in Latin America. Applications of MAZMID B 150 FV 25 include electrical/electronic applications, engineering/industrial parts, automotive and housings. Characteristics include: Flame Rated Good Aesthetics Good Dimensional Stability Heat Resistant High Stiffness

General Information							
Filler / Reinforcement		Glass Fiber,25% Filler by Weight					
Features		Good Dimensional Stability					
		Good Surface Finish					
		Good Thermal Stability					
		High Stiffness					
		Low Viscosity					
Uses		Automotive Applications					
		Electrical Parts					
		Electrical/Electronic Applications					
		Gears					
		Housings					
		Knobs					
Processing Method		Injection Molding					
Physical	Dry	Conditioned	Unit	Test Method			
Specific Gravity	1.32		g/cm³	ASTM D792			
Molding Shrinkage - Flow	0.35 to 0.55		%	ASTM D955			
Water Absorption (23°C, 24							
hr)	1.0		%	ASTM D570			
Hardness	Dry	Conditioned	Unit	Test Method			
Rockwell Hardness (R-Scale)	122	110		ASTM D785			
Mechanical	Dry	Conditioned	Unit	Test Method			
Tensile Modulus	7000	4500	MPa	ASTM D638			
Tensile Strength	135	85.0	MPa	ASTM D638			
Tensile Elongation (Break)	3.5	5.5	%	ASTM D638			
Flexural Modulus	6500	400	MPa	ASTM D790			
Flexural Strength	210	120	MPa	ASTM D790			

Impact	Dry	Conditioned	Unit	Test Method
Notched Izod Impact	110	170	J/m	ASTM D256
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load				ASTM D648
0.45 MPa, Unannealed	195		°C	
1.8 MPa, Unannealed	180		°C	
Continuous Use				
Temperature	100 to 110		°C	
Melting Temperature	214 to 220		°C	
CLTE - Flow	3.0E-5		cm/cm/°C	ASTM D696
Electrical	Dry	Conditioned	Unit	Test Method
Volume Resistivity	1.0E+15		ohms·cm	ASTM D257
Dielectric Strength	22		kV/mm	ASTM D149
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (1.60 mm)	НВ			UL 94

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