## 3M<sup>™</sup> Dyneon<sup>™</sup> PTFE Compound PDR 010031

## Polytetrafluoroethylene

## 3M Advanced Materials Division

## Message:

3M™ Dyneon™ PTFE Compound PDR 010031 is a free-flowing suspension PTFE compound containing 5% glass fibre for compression and automatic moulding. Special Features Increased thermal dimensional stability Increased surface hardness Improved deformation under load Reduced friction and wear Good chemical stability High limiting oxygen index (LOI) Low friction behaviour Very good mechanical properties Exceptional temperature resistance

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 5.0% filler by weight		
Features	Low friction coefficient		
Uses	Washer		
	Seals		
	Application in Automobile Field		

Forms	Powder Compression molding			
Processing Method				
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	2.17	g/cm³	ASTM D4745-06	
Apparent Density	0.76	g/cm³	ASTM D4894-07	
Molding Shrinkage - Flow	3.1	%	ASTM D4894-07	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore D)	66		DIN 53505	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength	27.0	MPa	ASTM D4745-06	
Tensile Elongation (Break)	420	%	ASTM D4745-06	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519 Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

