

RTP 4099X68912B

Polyphthalamide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Long glass fiber, 50% filler by weight		
Additive	heat stabilizer		
Features	Thermal Stability		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.63	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10 - 0.20	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.15	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	20700	MPa	ASTM D638
Tensile Strength	234	MPa	ASTM D638
Tensile Elongation (Break)	1.5	%	ASTM D638
Flexural Modulus	17200	MPa	ASTM D790
Flexural Strength	345	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	270	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	800	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	282	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, RTP Tested)	HB		UL 94
Additional Information			
Molding Shrinkage, ASTM D955, 3.175mm: 1-2mm/m			
Injection	Nominal Value	Unit	

Rear Temperature	304 - 343	°C
Middle Temperature	304 - 343	°C
Front Temperature	304 - 343	°C
Mold Temperature	121 - 149	°C
Injection Pressure	68.9 - 138	MPa

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Recommended distributors for this material

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