

PELPRENE™ S6001

Thermoplastic Polyester Elastomer

TOYOBO America, Inc.

Message:

PELPRENE™S6001 is a thermoplastic polyester elastomer (TPEE) product. It is available in North America.

- Features include:
- flame retardant/rated flame
 - Copolymer
 - good weather resistance
 - Heat resistance

General Information			
UL YellowCard	E51743-242541		
Features	Copolymer		
	Good heat aging resistance		
	Good weather resistance		
	General		
Uses	General		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.28	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ASTM D1238
Molding Shrinkage - Flow (2.00 mm)	1.7	%	ASTM D955
Water Absorption (Equilibrium, 23°C, 65% RH)	0.30	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	72		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	44.0	MPa	ASTM D638
Tensile Elongation (Break)	490	%	ASTM D638
Flexural Modulus	568	MPa	ASTM D790
Compressive Modulus	30.8	MPa	ASTM D695
Taber Abrasion Resistance (1000 Cycles)	8.00	mg	ASTM D1044
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress (50% Strain)	27.5	MPa	ASTM D412
Tear Strength	196	kN/m	ASTM D624
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	150	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	130	°C	ASTM D648

Brittleness Temperature	-60.0	°C	ASTM D746
Vicat Softening Temperature	202	°C	ASTM D1525
Melting Temperature	218	°C	DSC
CLTE - Flow	1.4E-4	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	5.0E+14	ohms·cm	ASTM D257
Dielectric Strength	30	kV/mm	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Additional Information			

Hardness, JIS k6301, A scale: 9910% Compression Modulus, ASTM D695: 30.8 MPaResilience, JIS K6301: 56 %Brittle Point, JIS K6301: < -60 °CCoefficient of Linear Thermal Expansion, TMA: 14e-5 1/K

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

