

RTP 4685 TFE 15

Syndiotactic Polystyrene

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Additive	PTFE Lubricant (15%)		
Features	Lubricated		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.30	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm, Injection Molded)	0.10	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.010	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (Injection Molded)	18600	MPa	ASTM D638
Tensile Strength	117	MPa	ASTM D638
Tensile Elongation (Yield, Injection Molded)	0.70	%	ASTM D638
Flexural Modulus (Injection Molded)	16500	MPa	ASTM D790
Flexural Strength (Injection Molded)	165	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm, Injection Molded)	43	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	210	J/m	ASTM D4812
Injection	Nominal Value	Unit	
Rear Temperature	271 to 327	°C	
Middle Temperature	271 to 327	°C	
Front Temperature	271 to 327	°C	
Mold Temperature	71.0 to 149	°C	
Injection Pressure	69.0 to 103	MPa	

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infringement occurs, please contact us immediately.

Recommended distributors for this material

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