Marlex® PP HLS-080SP

Polypropylene Homopolymer Saudi Polymers Company

Message:

Typical quenched blown or cast film extrusion applications include: Soft goods Stationery Bakery goods Candy

General Information				
Additive	Anti-caking agent (2000 ppm)			
	Sliding agent (1000 ppm)			
Features	smoothness			
	Homopolymer			
	Anti-caking property			
	Compliance of Food Exposure			
Uses	Films			
	Soft touch application			
	Food packaging			
	Stationery			
Agency Ratings	FDA not rated			
	Europe No 10/2011			
Forms	Particle			
Processing Method	Blow film			
	cast film			
Physical	Nominal Value	Unit	Test Method	
Density	0.904	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	8.0	g/10 min	ASTM D1238	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (shaw d, 3.20mm, injection molding)	70		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength ¹ (Yield, 3.20 mm, Injection Molded)	37.0	MPa	ASTM D638	
Flexural Modulus - Secant ² (3.20 mm, Injection Molded)	1690	MPa	ASTM D790	

Impact	Nominal Value	Unit	Test Method	
Notched Izod Impact (23°C, 3.20 mm,				
Injection Molded)	29	J/m	ASTM D256	
Thermal	Nominal Value	Unit	Test Method	
Deflection Temperature Under Load (0.45				
MPa, Unannealed, 3.20 mm, Injection				
Molded)	100	°C	ASTM D648	
Additional Information				
Mechanical properties were determined using injection-moulded specimens 3.2 mm thick, moulded per ASTM D4101, unless otherwise noted.				
NOTE				
1.	51 mm/min			
2.	1.3 mm/min			

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