

VESTOSINT® 1301 white

Polyamide 12
Evonik Industries AG

Message:

Polyamide 12 fluidized bed coating powder
VESTOSINT 1301 white is a fluidized bed coating powder based on polyamide 12. It is most suitable for the coating of thin-walled parts.

General Information			
Uses	Coating Applications		
Appearance	White		
Forms	Powder		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.06	g/cm ³	ISO 1183
Apparent Density	> 0.50	g/cm ³	ISO 60
Water Absorption			ISO 62
Saturation, 100°C ¹	1.7	%	
Saturation, 23°C ²	1.2	%	
Equilibrium, 23°C, 50% RH	0.50	%	
Particle Size Distribution			ISO 4610
< 32.0 µm	< 2.0	wt%	
< 100.0 µm	> 45.0	wt%	
< 250.0 µm	100.0	wt%	
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	75		ISO 868
Ball Indentation Hardness ³	101	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Taber Abrasion Resistance (100 Cycles, 500 g, CS-17 Wheel)	< 1.00	mg	ASTM D1242
Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	176	°C	ISO 3146
CLTE - Flow (23 to 55°C)	1.0E-4	cm/cm/°C	ISO 11359-2
Specific Heat	2270	J/kg/°C	DIN 53765
Thermal Conductivity	0.22 to 0.27	W/m/K	DIN 52612
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
Electric Strength ⁴	85	kV/mm	IEC 60243-1
NOTE			
1.	Immersion		
2.	96%RH		
3.	H30		
4.	K20/P50		

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