

# EMAC+® SP1501

Ethylene Methyl Acrylate Copolymer

Westlake Chemical Corporation

## Message:

Westlake EMAC® Plus SP1501 is a 20% EMA copolymer designed for extrusion coating, compounding and blending where low viscosity, flexibility and strength are important. SP1501 provides excellent elasticity and low temperature performance. This resin is capable of very high filler loadings. A higher peak melting temperature than comparable EMA grades makes it a more viable choice for building products that are subjected to 180°F testing.

General Information			
Features	Good Adhesion		
	Good Flexibility		
	Good Strength		
	Low Viscosity		
Uses	Adhesives		
Agency Ratings	FDA 21 CFR 177.1340		
Processing Method	Coating		
	Compounding		
	Extrusion Coating		
Physical	Nominal Value	Unit	Test Method
Density	0.941	g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	25	g/10 min	ASTM D1238
Methyl Acrylate Content	20.0	wt%	
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	37		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength <sup>1</sup>			ASTM D638
Yield	3.86	MPa	
Break	5.52	MPa	
Tensile Elongation <sup>2</sup> (Break)	480	%	ASTM D638
Thermal	Nominal Value	Unit	Test Method
Brittleness Temperature	< -73.0	°C	ASTM D746
Vicat Softening Temperature	43.0	°C	ASTM D1525
Peak Melting Temperature	100	°C	ASTM D3418
NOTE			
1.	Type IV, 500 mm/min		
2.	Type IV, 500 mm/min		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

