

Formolene® 5143S

Polypropylene Homopolymer
Formosa Plastics Corporation, U.S.A.

Message:

Formolene® 5143S is a higher melt flow homopolymer designed for light weighting of components. Its very high stiffness enables reduction of side walls and component weights without loss of top loading strength. It permits faster cycle times both in the extrusion and forming phases which can result in better process efficiencies.

It is an excellent choice for 'see-through' house wares and rigid packaging.

Formolene® 5143S has been formulated without components containing animal derivatives.

Formolene® 5143S meets all requirements of the U. S. Food and Drug Administration as specified in 21 CFR 177.1520, covering safe use of polyolefin articles and components of articles intended for direct food contact.

General Information			
Features	Fast Molding Cycle		
	Food Contact Acceptable		
	High Clarity		
	High Rigidity		
	High Stiffness		
	Homopolymer		
Uses	Household Goods		
	Rigid Packaging		
Agency Ratings	EC 1907/2006 (REACH)		
	FDA 21 CFR 177.1520		
Appearance	Clear/Transparent		
Forms	Pellets		
Processing Method	Extrusion		
	Thermoforming		
Physical	Nominal Value	Unit	Test Method
Density	0.900	g/cm ³	ASTM D1505
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, Injection Molded)	39.6	MPa	ASTM D638
Tensile Elongation ² (Yield, Injection Molded)	7.0	%	ASTM D638
Flexural Modulus - 1% Secant ³ (Injection Molded)	2000	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method

Notched Izod Impact (23°C, Injection Molded)	37	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, Injection Molded)	130	°C	ASTM D648
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	1.3 mm/min		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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