# SABIC® PP 622L

## Polypropylene Random Copolymer

Saudi Basic Industries Corporation (SABIC)

## Message:

SABIC® PP 622L is a polypropylene random copolymer resin specifically designed for cast film applications. Products produced out of SABIC® PP 622L have a high clarity, excellent sealing performance and high puncture resistance. The molecular structure of this grade is tailored for high performance processing. SABIC® PP 622L contains anti-block and slip agent for low coefficient of friction. A grade without anti-block and slip agent is available as SABIC® PP 621P.

#### Applications:

SABIC PP 622L is typically used in applications like food packaging, lamination film, stationary film, textile packaging, flower packaging, and hygiene packaging.

The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical/medical applications.

General Information				
Additive	Antiblock			
	Slip			
Features	Antiblocking			
	Good Heat Seal			
	Good Processability			
	High Clarity			
	Low Friction			
	Narrow Molecular Weight Distribution			
	Puncture Resistant			
	Random Copolymer			
	Slip			
Uses	Cast Film			
	Film			
	Food Packaging			
	Laminates			
	Packaging			
	Stationary Supplies			
Processing Method	Cast Film			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.905	g/cm³	ASTM D792, ISO 1183	
Melt Mass-Flow Rate (MFR)				
230°C/5.0 kg	8.0	g/10 min	ASTM D1238	
230°C/2.16 kg	8.0	g/10 min	ISO 1133	
Mechanical	Nominal Value	Unit	Test Method	

1% Secant <sup>1</sup>	900	MPa	ASTM D638		
	800	MPa	ISO 527-2/1A/1		
Tensile Strength					
Yield <sup>2</sup>	26.0	MPa	ASTM D638		
Yield	25.0	MPa	ISO 527-2/1A/50		
Tensile Elongation					
Yield <sup>3</sup>	14	%	ASTM D638		
Yield	13	%	ISO 527-2/1A/50		
Thermal	Nominal Value	Unit	Test Method		
Vicat Softening Temperature					
	128	°C	ASTM D1525, ISO 306/A120 4 <sup>4</sup>		
	63.0	°C	ASTM D1525, ISO 306/B120 5 <sup>5</sup>		
Optical	Nominal Value	Unit	Test Method		
Haze (25.0 μm)	< 2.0	%	ASTM D1003		
NOTE					
1.	5.0 mm/min				
2.	50 mm/min				
3.	50 mm/min				
4.	Rate B (120°C/h), Loading 1 (10 N)				
5.	Rate B (120°C/h), Loading 2 (50 N)				

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# Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

