

# Paracril® 33.55XL

Acrylonitrile Butadiene Rubber

INSA

## Message:

Description:

Highly crosslinked.

Excellent green strength.

Smooth extrusion.

Low die swell.

Non staining and non discoloring stabilizer.

Applications:

Pvc modification.

Blends with clear nbr to improve green strength.

Extrusions.

Calendered goods.

General Information			
Features	Crosslinkable		
	Good Green Strength		
	Good Processability		
	Low Die Swell		
	Stain Resistant		
Uses	Blending		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.990	g/cm <sup>3</sup>	ASTM D297
Mooney Viscosity (ML 1+4, 100°C)	45 to 65	MU	ASTM D1646
ACN Content - Bound	31.0 to 35.0	wt%	Internal Method
Ash Content	< 0.8	wt%	ASTM D5667
Volatile Matter	< 1.0	wt%	ASTM D5668

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## Recommended distributors for this material

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