

XAREC™ S135

Syndiotactic Polystyrene

Idemitsu Kosan Co., Ltd.

Message:

XAREC™ S135 is a Syndiotactic Polystyrene (SPS) product filled with 30% glass fiber. It can be processed by injection molding and is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
UL File Number	E48268		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.26	g/cm ³	ISO 1183
Molding Shrinkage			Internal Method
Across Flow	0.50 to 0.80	%	
Flow	0.10 to 0.40	%	
Water Absorption ¹ (Equilibrium, 23°C, 50% RH)	0.010	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9700	MPa	ISO 527-2
Tensile Stress (Break)	125	MPa	ISO 527-2
Tensile Strain (Break)	2.0	%	ISO 527-2
Flexural Modulus	9800	MPa	ISO 178
Flexural Stress	200	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	12	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	40	kJ/m ²	ISO 179
Notched Izod Impact Strength (23°C)	11	kJ/m ²	ISO 180
Unnotched Izod Impact Strength (23°C)	32	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ²			
0.45 MPa, Unannealed	270	°C	ISO 75-2/B
1.8 MPa, Unannealed	250	°C	ISO 75-2/A
CLTE			TMA
Flow : -30 to 30°C	1.8E-5	cm/cm/°C	
Transverse : -30 to 30°C	4.3E-5	cm/cm/°C	
RTI Elec	50.0	°C	UL 746
RTI Imp	50.0	°C	UL 746
RTI Str	50.0	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms · cm	IEC 60093

Dielectric Strength	45	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	2.90		IEC 60250
Dissipation Factor (1 MHz)	< 1.0E-3		IEC 60250
Comparative Tracking Index (CTI) ³	PLC 1		IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 to 2.99 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	3.0 to 5.0	hr	
Processing (Melt) Temp	280 to 310	°C	
Mold Temperature	50.0 to 80.0	°C	
NOTE			
1.	24h		
2.	Mold temperature: 150°C		
3.	Solution A		

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