

POLYshine PBT D221 Q25

Polybutylene Terephthalate

Polykemi AB

Message:

Mineral reinforced

General Information			
Filler / Reinforcement	Mineral,25% Filler by Weight		
Physical	Nominal Value	Unit	Test Method
Density	1.48	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	1.2 to 1.5	%	
Flow	1.2 to 1.5	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress	50.0	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Flexural Modulus (23°C)	4000	MPa	ISO 178
Flexural Stress	80.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	5.0	kJ/m ²	
23°C	7.0	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ¹			
0.45 MPa, Unannealed	165	°C	ISO 75-2/B
1.8 MPa, Unannealed	75.0	°C	ISO 75-2/A
Vicat Softening Temperature	170	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.60 mm)	HB		UL 94
Glow Wire Ignition Temperature (2.00 mm)	650	°C	IEC 60695-2-13
NOTE			
1.	120°C/hr		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

