

DIC.PPS FZ-3805-A1

Polyphenylene Sulfide

DIC Corporation

Message:

Outline: FZ-3805-A1 is a GF/Mineral filled PPS compound which provides dimensional stability and low warp with achievement of Low Halogen requirement.

Color: Black

General Information			
UL YellowCard	E53829-100912612		
Filler / Reinforcement	Glass\Mineral		
Features	Good Dimensional Stability		
	Low Halogen Content		
	Low Warpage		
UL File Number	E53829		
Appearance	Black		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.93	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.25	%	
Across Flow	0.77	%	
Water Absorption (23°C, 24 hr)	0.020	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ASTM D785
M-Scale	100		
R-Scale	121		
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	19000	MPa	ASTM D638
Tensile Strength	125	MPa	ASTM D638
Tensile Elongation (Break)	1.2	%	ASTM D638
Flexural Modulus	18000	MPa	ASTM D790
Flexural Strength	200	MPa	ASTM D790
Compressive Strength	160	MPa	ASTM D695
Poisson's Ratio	0.40		
Coefficient of Friction			ASTM D1894
vs. Steel - Dynamic	0.35		
vs. Steel - Static	0.35		

Flexural Elongation at Break	1.4	%	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	70	J/m	ASTM D256
Unnotched Izod Impact	240	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	265	°C	ASTM D648
CLTE			ASTM D696
Flow : -30 to 90°C	1.8E-5	cm/cm/°C	
Transverse : -30 to 90°C	1.8E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms·cm	ASTM D257
Dielectric Strength (1.60 mm)	16	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	4.00		ASTM D150
Dissipation Factor (1 MHz)	5.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Rear Temperature	300 to 340	°C	
Middle Temperature	300 to 340	°C	
Front Temperature	300 to 340	°C	
Mold Temperature	120 to 150	°C	

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



WECHAT