

DOMAMID® 6G30ST1

Polyamide 6

DOMO Engineering Plastics SPA

Message:

Polyamide 6, 30% glass fiber reinforced, improved impact resistance, for injection moulding.

General Information				
Filler / Reinforcement		Glass Fiber,30% Filler by Weight		
Processing Method		Injection Molding		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.32	--	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (275°C/5.0 kg)	25.0	--	cm ³ /10min	ISO 1133
Molding Shrinkage ¹				ISO 2577
Across Flow : 23°C, 72 hr	0.90 to 1.1	--	%	
Flow : 23°C, 72 hr	0.40 to 0.60	--	%	
Viscosity Number	145	--	cm ³ /g	ISO 307
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	8600	5500	MPa	ISO 527-2/1
Tensile Stress (Break)	140	100	MPa	ISO 527-2/5
Tensile Strain (Break)	4.5	7.0	%	ISO 527-2/5
Flexural Modulus ²	7700	4700	MPa	ISO 178
Flexural Stress ³	230	135	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	22	38	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	100	120	kJ/m ²	ISO 179/1eU
Notched Izod Impact Strength (23°C)	20	35	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength (23°C)	90	110	kJ/m ²	ISO 180/1U
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	210	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	195	--	°C	ISO 75-2/A
Vicat Softening Temperature	205	--	°C	ISO 306/B50
Melting Temperature	222	--	°C	ISO 11357-3
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+13	--	ohms	IEC 60093

Volume Resistivity	1.0E+15	--	ohms·cm	IEC 60093
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate	< 100	--	mm/min	FMVSS 302
Flame Rating (0.800 mm)	HB	--		UL 94
Injection	Dry	Unit		
Drying Temperature	75.0 to 95.0		°C	
Drying Time	2.0 to 4.0		hr	
Processing (Melt) Temp	240 to 270		°C	
Mold Temperature	90.0 to 120		°C	

NOTE

1. 50% RH
2. 2.0 mm/min
3. 2.0 mm/min

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