

Stylac™ IX220

Acrylonitrile Butadiene Styrene
Asahi Kasei Chemicals Corporation

Message:

Stylac™ IX220 is an Acrylonitrile Butadiene Styrene (ABS) product. It is available in Africa & Middle East, Asia Pacific, or Europe. Primary characteristic: chemical resistant.

General Information			
Features	Good Chemical Resistance		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.05	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	15	g/10 min	ISO 1133
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	16.0	cm ³ /10min	ISO 1133
Molding Shrinkage - Flow	0.40 to 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 2.50 mm)	103		
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	48.3	MPa	ISO 527-2/50
Flexural Modulus ¹	2350	MPa	ISO 178
Flexural Stress ²	74.1	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	36	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	79.6	°C	ISO 75-2/A
Vicat Softening Temperature	99.1	°C	ISO 306/B
Ball Pressure Test ³	95	°C	EMAC
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		
3.	Registered Number: B-2464		

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