

LEXAN™ SLX2271T resin

Polycarbonate
SABIC Innovative Plastics Europe

Message:
Low viscosity PC copolymer blend with enhanced UV stabilization and added release agent. V2 rated. Available in transparent and tinted colors

General Information			
UL YellowCard	E45329-600334		
Additive	Mold Release		
	UV Stabilizer		
Features	Copolymer		
	Low Viscosity		
RoHS Compliance	RoHS Compliant		
Appearance	Clear/Transparent		
	Colors Available		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.20	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (300°C/1.2 kg)	18	g/10 min	ASTM D1238
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	16.0	cm ³ /10min	ISO 1133
Molding Shrinkage - Flow (3.20 mm)	0.50 to 0.70	%	Internal Method
Water Absorption			ISO 62
Saturation, 23°C	0.35	%	
Equilibrium, 23°C, 50% RH	0.15	%	
Outdoor Suitability	f2		UL 746C
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	2400	MPa	ASTM D638
--	2300	MPa	ISO 527-2/1
Tensile Strength			
Yield ²	65.0	MPa	ASTM D638
Yield	67.0	MPa	ISO 527-2/50
Break ³	67.0	MPa	ASTM D638
Break	70.0	MPa	ISO 527-2/50
Tensile Elongation			
Yield ⁴	6.0	%	ASTM D638

Yield	6.0	%	ISO 527-2/50
Break ⁵	> 100	%	ASTM D638
Break	> 100	%	ISO 527-2/50
Flexural Modulus			
50.0 mm Span ⁶	2450	MPa	ASTM D790
-- ⁷	2450	MPa	ISO 178
Flexural Stress			
--	96.0	MPa	ISO 178
Yield, 50.0 mm Span ⁸	96.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ⁹			ISO 179/1eA
-30°C	15	kJ/m ²	
23°C	65	kJ/m ²	
Charpy Unnotched Impact Strength ¹⁰ (23°C)	No Break		ISO 179/1eU
Notched Izod Impact			
-30°C	130	J/m	ASTM D256
23°C	780	J/m	ASTM D256
-30°C ¹¹	10	kJ/m ²	ISO 180/1A
23°C ¹²	65	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength ¹³ (23°C)	No Break		ISO 180/1U
Instrumented Dart Impact (23°C, Total Energy)	80.0	J	ASTM D3763
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed, 3.20 mm	124	°C	ASTM D648
1.8 MPa, Unannealed, 64.0 mm Span ¹⁴	124	°C	ISO 75-2/Af
Vicat Softening Temperature			
--	139	°C	ASTM D1525, ISO 306/B50 ¹⁵
--	140	°C	ISO 306/B120
Ball Pressure Test (125°C)	Pass		IEC 60695-10-2
CLTE			ASTM E831, ISO 11359-2
Flow : -40 to 40°C	7.0E-5	cm/cm/°C	
Transverse : -40 to 40°C	7.0E-5	cm/cm/°C	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.00 mm)	V-2		UL 94
Glow Wire Flammability Index (1.50 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			IEC 60695-2-13
1.00 mm	825	°C	
2.00 mm	825	°C	
2.50 mm	825	°C	
3.00 mm	825	°C	

Optical	Nominal Value	Unit	Test Method
Refractive Index	1.590		ISO 489
Transmittance (2540 μm)	89.0	%	ASTM D1003
Haze (2540 μm)	0.60	%	ASTM D1003
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	0.020	%	
Hopper Temperature	60.0 to 80.0	°C	
Rear Temperature	260 to 280	°C	
Middle Temperature	270 to 290	°C	
Front Temperature	280 to 310	°C	
Nozzle Temperature	270 to 290	°C	
Processing (Melt) Temp	280 to 310	°C	
Mold Temperature	80.0 to 110	°C	

NOTE

1. 5.0 mm/min
2. Type I, 50 mm/min
3. Type I, 50 mm/min
4. Type I, 50 mm/min
5. Type I, 50 mm/min
6. 1.3 mm/min
7. 2.0 mm/min
8. 1.3 mm/min
9. 80*10*3 sp=62mm
10. 80*10*3 sp=62mm
11. 80*10*3
12. 80*10*3
13. 80*10*3
14. 80*10*4 mm
15. Rate B (120°C/h), Loading 2 (50 N)

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