

Tenopom® POM B3 LF NTLA010 PR314

Acetal (POM) Copolymer

Petropol Industry and Trade of Polymers LTDA

Message:

Polyacetal copolymer in natural color, high viscosity and easy processing. Ideal for the extrusion process.

General Information			
Features	Copolymer		
	Good Processability		
	High Viscosity		
Appearance	Natural Color		
Processing Method	Extrusion		
Resin ID (ISO 1043)	>POM<		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/1.05 kg)	2.0 to 3.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	1.8 to 2.2	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	78		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	61.0	MPa	ASTM D638
Tensile Elongation (Break)	75	%	ASTM D638
Flexural Modulus	2600	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	75	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 6.35 mm	160	°C	
1.8 MPa, Unannealed, 6.35 mm	100	°C	
Peak Melting Temperature	165	°C	ASTM D3418
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Dissipation Factor (1 MHz)	6.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Extrusion	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	3.0	hr	

Melt Temperature

180 to 200

°C

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