# Cellophane™ XS315

## Regenerated Cellulose

Innovia Films Ltd.

#### Message:

Regenerated cellulose film (RCF), coated on both sides with polyvinylidene (PVdC) copolymer by a solvent process.

General Information											
Features	Antistatic Biodegradable Deadfold and Twist Retention Flavor & Aroma Barrier Gas Barrier Grease Resistant Heat Sealable High Clarity High Gloss Moisture Barrier Oil Resistant										
						PVdC Coated					
						Renewable Resource Content					
						Uses	Film				
							Food Packaging				
							Packaging				
							Таре				
						Agency Ratings	EU 2004/19/EC				
						Appearance	Clear/Transparent				
							Colors Available				
						Forms	Film				
	Mechanical	Nominal Value	Unit	Test Method							
	Coefficient of Friction			ASTM D1894							
vs. Itself - Dynamic	0.20										
vs. Itself - Static	0.25										
Films	Nominal Value	Unit	Test Method								
Secant Modulus			ASTM D882								
1% Secant, MD : 22 μm	> 3000	MPa									
1% Secant, TD : 22 μm	> 1500	MPa									
Tensile Strength			ASTM D882								

MD : Yield,22 µm	125	МРа	
TD : Yield,22 μm	70.0	МРа	
Tensile Elongation			ASTM D882
MD : Break, 22 μm	22	%	
TD : Break, 22 µm	70	%	
Seal Strength <sup>1</sup>	2.2	N/mm	Internal Method
Seal Initiation Temperature <sup>2</sup> (22 µm)	100 to 160	°C	Internal Method
Oxygen Transmission Rate (Wet) <sup>3</sup> (23°C,			
22 μm, 0.0% RH)	3.00	$cm^3/m^2/24 hr$	ASTM F1927
Water Vapor Transmission <sup>4</sup>	10	g/m²/24 hr	ASTM E96
Film Gauge	21.9	μm	Internal Method
Yield (21.9 μm)	31.7	m²/kg	Internal Method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 21.9 μm)	105		ASTM D2457
Haze <sup>5</sup> (21.9 μm)	4.0	%	ASTM D1003
NOTE			
1.	g(f)/38mm, 135°C, 0.5 secs, 69 kN/m²		
2.	0.5s dwell, 69 kN/m²		
3.	RH: 0 to 5%		
4.	38°C, 90%RH		
5.	2.5° wide angle		

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