

Kinta NB6630G

Polyamide 66

Kinta Technology (Hong Kong) Co., Ltd.

Message:

Kinta NB6630G is a polyamide 66 (nylon 66) product, which contains a 30% glass fiber reinforced material. It is available in the Asia-Pacific region. The main characteristics are: flame retardant/rated flame.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.36	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.00 mm)	0.40 - 0.80	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.70	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	123		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	160	MPa	ASTM D638
Tensile Elongation ² (Break)	7.0	%	ASTM D638
Flexural Modulus ³	8000	MPa	ASTM D790
Flexural Strength ⁴	240	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	11.0	kJ/m ²	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.20 mm)	240	°C	ASTM D648
Melting Temperature	258	°C	DSC
CLTE - Flow	2.0E-5 - 3.0E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Dielectric Strength	20	kV/mm	ASTM D149
Dissipation Factor ⁵ (23°C, 1 MHz)	0.020		ASTM D150
Arc Resistance	110	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (3.2 mm)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100 - 120	°C	
Drying Time	4.0	hr	
Rear Temperature	240 - 260	°C	
Middle Temperature	250 - 270	°C	
Front Temperature	260 - 280	°C	
Nozzle Temperature	270 - 290	°C	

Processing (Melt) Temp	260 - 290	°C
Mold Temperature	90 - 110	°C
Injection Pressure	100 - 160	MPa
Injection Rate	Moderate-Fast	

NOTE		
1.	10 mm/min	
2.	10 mm/min	
3.	2.0 mm/min	
4.	2.0 mm/min	
5.	60% RH	

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