

POLYFORT® FPP 30 T DB

Polypropylene Homopolymer

A. Schulman Europe

Message:

30% talc filled PP-Homopolymer dry blend

General Information			
Filler / Reinforcement	Talc filler, 30% filler by weight		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (230°C/2.16 kg)	8.00	cm ³ /10min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	75.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3600	MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	32.0	MPa	ISO 527-2/1A/50
Tensile Strain (Yield)	4.0	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	3.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	24	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	127	°C	ISO 75-2/Bf
1.8 MPa, not annealed	75.0	°C	ISO 75-2/Af
Vicat Softening Temperature			
--	154	°C	ISO 306/A50
--	96.0	°C	ISO 306/B50
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+13	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Burning Rate (2.00 mm)	< 100	mm/min	ISO 3795
Flammability Classification			IEC 60695-11-10, -20
1.50 mm	HB		IEC 60695-11-10, -20
3.00 mm	HB		IEC 60695-11-10, -20
Glow Wire Flammability Index			IEC 60695-2-12
1.50 mm	750	°C	IEC 60695-2-12
3.00 mm	750	°C	IEC 60695-2-12

Glow Wire Ignition Temperature			IEC 60695-2-13
1.50 mm	775	°C	IEC 60695-2-13
3.00 mm	775	°C	IEC 60695-2-13

Additional Information

- 1.)
- Not for use in food contact applications2.)
- Not for use in medical or pharmaceutical applications

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