

# BorPEX™ HE1878E-C2

High Density (HMW) Polyethylene

Borealis AG

Message:

BorPEX HE1878E-C2 is a high molecular weight, high density polyethylene specially designed for production of crosslinked pipes (PE-X). BorPEX HE1878E-C2 is intended to fulfill following standards and regulations, in case of appropriate industrial manufacturing standard procedures applied and a continuous quality system is implemented.

ASTM F 876  
DIN 16892  
EN ISO 15875  
DIN 16893

BorPEX HE1878E-C2 is a pelletized material in minipellet form for the PE-Xa, peroxide crosslinking process. The material is fully stabilized for the heating and plumbing application. Crosslinking agent (e.g. peroxide) has to be added by the pipe manufacturer. Good crosslink response and well-balanced pellet size distribution enable effective soaking and a stable pipe production.

General Information			
Additive	Unspecified Stabilizer		
Features	Crosslinkable		
	Good Stability		
	High Molecular Weight		
Uses	Industrial Applications		
	Piping		
	Plumbing Parts		
Agency Ratings	ASTM F 876		
	DIN 16892		
	DIN 16893		
	ISO 15875		
Forms	Pellets		
Processing Method	Extrusion		
	Pipe Extrusion		
Physical	Nominal Value	Unit	Test Method
Density <sup>1</sup>	0.951	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/21.6 kg)	10	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	22.0	MPa	ISO 527-2
Thermal	Nominal Value	Unit	
Oxidation Induction Time <sup>2</sup> (210°C)	> 50	min	
NOTE			

1.	Compound
2.	EN 728

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Recommended distributors for this material

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