

Absolac® 30GF15%

Acrylonitrile Butadiene Styrene
Styrolution

Message:

Absolac 30GF 15 is a glass filled grade

General Information			
Filler / Reinforcement	Glass Fiber,15% Filler by Weight		
Uses	Knobs		
	Pulleys		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	13	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	625	MPa	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact ¹ (23°C, 6.35 mm)	7.00		
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	103	°C	ASTM D1525 ²
Optical	Nominal Value		Test Method
Gardner Gloss (60°)	98		ASTM D523
NOTE			
1.	0.01 in Notch Radius		
2.	Rate B (120°C/h), Loading 2 (50 N)		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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