

TRILOY® 410

Polycarbonate + PET
Samyang Corporation

Message:

TRILOY® 410 is a Polycarbonate + ABS (PC+ABS) product. It is available in Asia Pacific, Europe, or North America. Primary characteristic: flame rated.

General Information			
UL YellowCard	E121254-220570	E121254-514803	E257054-100069330
	E366374-101723929		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (260°C/3.8 kg)	9.0	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.70 to 1.2	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.15	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	58.8	MPa	ASTM D638
Tensile Elongation (Break)	100	%	ASTM D638
Flexural Modulus	2260	MPa	ASTM D790
Flexural Strength (Yield)	68.6	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.18 mm)	740	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	120	°C	ASTM D648
CLTE - Flow	8.3E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	3.0E+16	ohms · cm	ASTM D257
Dielectric Strength	23	kV/mm	ASTM D149
Dielectric Constant	3.00		ASTM D150
Dissipation Factor	9.0E-3		ASTM D150
Arc Resistance	121	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

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