

TECHNO ABS 330P

Acrylonitrile Butadiene Styrene

Techno Polymer Co, Ltd.

Message:

TECHNO ABS 330P is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by injection molding and is available in Asia Pacific or North America. Primary characteristic: high flow.

General Information			
Features	High Flow		
Agency Ratings	JHOSPA Unspecified Rating		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm ³	ISO 1183, ASTM D1505
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	42	g/10 min	ISO 1133
Molding Shrinkage	0.40 to 0.60	%	ISO 294-4
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			
R-Scale	110		ASTM D785
R-Scale	108		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
Yield	47.1	MPa	ASTM D638
Yield	44.0	MPa	ISO 527-2
Flexural Modulus			
--	2600	MPa	ASTM D790
--	2320	MPa	ISO 178
Flexural Strength			
--	81.4	MPa	ASTM D790
--	70.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	19	kJ/m ²	ISO 179
Notched Izod Impact	180	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	90.0	°C	ASTM D648
0.45 MPa, Unannealed	78.0	°C	ISO 75-2/B
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 90.0	°C	
Drying Time	2.0 to 5.0	hr	
Rear Temperature	190 to 260	°C	

Middle Temperature	190 to 260	°C
Front Temperature	190 to 260	°C
Mold Temperature	40.0 to 80.0	°C

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