3M[™] Dyneon[™] Fluoroplastic PVDF 60100000

Polyvinylidene Fluoride

3M Advanced Materials Division

Message:

3M[™] Dyneon[™] Fluoroplastic PVDF 6010/0000 is a Polyvinylidene Fluoride (PVDF) product. It can be processed by extrusion and is available in Europe or North America. Applications of 3M[™] Dyneon[™] Fluoroplastic PVDF 6010/0000 include electrical/electronic applications, automotive, construction applications, food contact applications and medical/healthcare. Characteristics include: Flame Rated Chemical Resistant Flame Retardant Good Dimensional Stability Good Toughness

General Information	
Features	Flame Retardant
	General Purpose
	Good Abrasion Resistance
	Good Chemical Resistance
	Good Dimensional Stability
	Good Toughness
	Good UV Resistance
	Good Weather Resistance
	High Strength
	Homopolymer
	Low Gas Permeability
	Low Liquid Permeability
	Low Smoke Emission
	Medium Viscosity
	Solvent Resistant
Uses	Automotive Applications
	Batteries
	Construction Applications
	Electrical/Electronic Applications
	General Purpose
	Non-specific Food Applications
	Oil/Gas Applications
	Pharmaceuticals
	Wire & Cable Applications
Forms	Pellets
	Powder

Processing Method	Extrusion			
Physical	Nominal Value	Unit	Test Method	
Density	1.78	g/cm³	ISO 1183	
Melt Mass-Flow Rate (MFR)			ASTM D1238	
230°C/2.16 kg	2.0	g/10 min		
230°C/5.0 kg	6.0	g/10 min		
Water Absorption ¹ (23°C, 24 hr)	< 0.040	%	ISO 62	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength ² (Break, 23°C)	35.0 to 50.0	MPa	ASTM D638	
Tensile Elongation ³ (Break, 23°C)	20 to 50	%	ASTM D638	
Flexural Modulus ⁴ (23°C)	2100	MPa	ASTM D790	
Thermal	Nominal Value	Unit	Test Method	
Peak Melting Temperature	173	°C	ASTM D3418	
Electrical	Nominal Value	Unit	Test Method	
Surface Resistivity ⁵	> 1.0E+14	ohms	ASTM D257	
Volume Resistivity ⁶	> 1.0E+14	ohms·cm	ASTM D257	
Flammability	Nominal Value	Unit	Test Method	
Flame Rating	V-0		UL 94	
Oxygen Index (3.00 mm)	44	%	ASTM D2863	
NOTE				
1.	Method 1			
2.	50 mm/min			
3.	50 mm/min			
4.	2.0 mm/min			
5.	Voltage <1V, after 2 min - 500V			
6.	Intensity = 10mA, after 2 min			

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