

RTP 1000 FR A

Polybutylene Terephthalate

RTP Company

Message:

Unreinforced - Flame Retardant - UL94 V-0

General Information			
UL YellowCard	E84658-251409		
Features	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.43	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.8 - 2.4	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.080	%	ASTM D570
Moisture Content	0.030	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2960	MPa	ASTM D638
Tensile Strength	62.1	MPa	ASTM D638
Tensile Elongation (Yield)	6.0 - 10	%	ASTM D638
Flexural Modulus	2960	MPa	ASTM D790
Flexural Strength	103	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	32	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	850	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	160	°C	ASTM D648
1.8 MPa, not annealed	71.1	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms · cm	ASTM D257
Dielectric Strength ¹ (in Oil)	18	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.20		ASTM D150
Dissipation Factor (1 MHz)	0.020		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.800 mm)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	

Drying Time	4.0	hr
Dew Point	-28.9	°C
Processing (Melt) Temp	238 - 271	°C
Mold Temperature	79.4 - 107	°C
Injection Pressure	68.9 - 103	MPa

Injection instructions

Desiccant Type Dryer Required.

NOTE

1. Method A (short time)

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