Nypol® PA B3 HL HV400 NTLA010 NT389

Polyamide 6

Petropol Industry and Trade of Polymers LTDA

Message:

Polyamide 6 natural oiled with high viscosity to filme extrusion, tubes and semi-finished products.

General Information			
Features	High Viscosity		
Uses	Film		
	Tubing		
Appearance	Natural Color		
Processing Method	Film Extrusion		
Resin ID (ISO 1043)	>PA 6		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm³	ASTM D792
Molding Shrinkage - Flow	0.90 to 1.4	%	ASTM D955
Water Absorption			ASTM D570
Saturation	9.5	%	
Equilibrium	2.5	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	86.0	MPa	ASTM D638
Tensile Elongation (Break)	220	%	ASTM D638
Flexural Modulus	2800	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	75	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8			
MPa, Unannealed)	65.0	°C	ASTM D648
Melting Temperature	220	°C	ASTM D2117
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	90.0	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.020	%	
Processing (Melt) Temp	245 to 260	°C	

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