Rotuba CAB B902 (10% Plasticizer)

Cellulose Acetate Butyrate

Rotuba Extruders, Inc.

Message:

Rotuba CAB B902 (10% Plasticizer) is a cellulose acetate butyrate (CAB) product. It can be processed by injection molding and is available in North America. Rotuba CAB B902 (10% Plasticizer) has applications including optics/lenses, automotive industry, commercial/office supplies, consumer goods and handles.

Features include: environmental protection/green Good dimensional stability Impact resistance good weather resistance

| General Information | | | | | |
|----------------------------|-----------------------------------|-------|-------------|--|--|
| Features | Good dimensional stability | | | | |
| | Updatable resources | | | | |
| | Low temperature impact resistance | | | | |
| | Good weather resistance | | | | |
| | amorphous | | | | |
| | | | | | |
| Uses | Handle | | | | |
| | Optical applications | | | | |
| | Application in Automobile Field | | | | |
| | Toys | | | | |
| | Stationery | | | | |
| | | | | | |
| Forms | Particle | | | | |
| Processing Method | Injection molding | | | | |
| Physical | Nominal Value | Unit | Test Method | | |
| Specific Gravity | 1.19 | g/cm³ | ASTM D792 | | |
| Molding Shrinkage - Flow | 0.20 - 0.60 | % | ASTM D955 | | |
| Water Absorption (24 hr) | 1.4 | % | ASTM D570 | | |
| Mechanical | Nominal Value | Unit | Test Method | | |
| Tensile Strength | | | ASTM D638 | | |
| Yield | 28.3 | MPa | ASTM D638 | | |
| Fracture | 35.9 | MPa | ASTM D638 | | |
| Tensile Elongation (Break) | 30 | % | ASTM D638 | | |
| Flexural Modulus | 1170 | MPa | ASTM D790 | | |
| Flexural Strength | 37.2 | MPa | ASTM D790 | | |
| Impact | Nominal Value | Unit | Test Method | | |
| Notched Izod Impact | 260 | J/m | ASTM D256 | | |
| Thermal | Nominal Value | Unit | Test Method | | |

| Deflection Temperature Under Load (| 1.8 | | |
|-------------------------------------|---------------|------|------------|
| MPa, Unannealed) | 73.9 | °C | ASTM D648 |
| Vicat Softening Temperature | 104 | °C | ASTM D1525 |
| Injection | Nominal Value | Unit | |
| Processing (Melt) Temp | 229 | °C | |
| | | | |

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