

# VITAMIDE® BI14BK8509

Polyamide 6  
Jackdaw Polymers

Message:

VITAMIDE® BI14BK8509 is a Polyamide 6 (Nylon 6) product. It is available in Europe.  
Characteristics include:  
Flame Rated  
Impact Modified

| General Information                     |                 |                   |                       |
|-----------------------------------------|-----------------|-------------------|-----------------------|
| Additive                                | Impact Modifier |                   |                       |
| Features                                | Impact Modified |                   |                       |
| Appearance                              | Black           |                   |                       |
| Physical                                | Nominal Value   | Unit              | Test Method           |
| Specific Gravity                        | 1.10            | g/cm <sup>3</sup> | ASTM D792, ISO 1183   |
| Water Absorption (23°C, 24 hr)          | 1.4             | %                 | ASTM D570, ISO 62     |
| Mechanical                              | Nominal Value   | Unit              | Test Method           |
| Tensile Strength (Break)                | 55.0            | MPa               | ASTM D638, ISO 527-2  |
| Tensile Elongation (Break)              | 80              | %                 | ASTM D638, ISO 527-2  |
| Flexural Modulus                        | 1300            | MPa               | ASTM D790, ISO 178    |
| Flexural Stress                         |                 |                   |                       |
| --                                      | 60.0            | MPa               | ISO 178               |
| Break                                   | 60.0            | MPa               | ASTM D790             |
| Impact                                  | Nominal Value   | Unit              | Test Method           |
| Charpy Notched Impact Strength          | 32              | kJ/m <sup>2</sup> | ISO 179               |
| Charpy Unnotched Impact Strength        | No Break        |                   | ISO 179               |
| Thermal                                 | Nominal Value   | Unit              | Test Method           |
| Deflection Temperature Under Load       |                 |                   |                       |
| 0.45 MPa, Unannealed                    | 165             | °C                | ASTM D648, ISO 75-2/B |
| 1.8 MPa, Unannealed                     | 50.0            | °C                | ASTM D648, ISO 75-2/A |
| Peak Melting Temperature                | 220             | °C                | ASTM D2117, ISO 1218  |
| Electrical                              | Nominal Value   | Unit              | Test Method           |
| Volume Resistivity                      | 1.0E+15         | ohms · cm         | ASTM D257, IEC 60093  |
| Comparative Tracking Index (Solution A) | 600             | V                 | IEC 60112             |
| Flammability                            | Nominal Value   | Unit              | Test Method           |
| Flame Rating                            | HB              |                   | UL 94                 |

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