

Rhelon F1038 H-01

Polyamide 6

RheTech, Inc.

Message:

Rhelon F1038 H-01 is a Polyamide 6 (Nylon 6) product filled with glass\mineral. It can be processed by injection molding and is available in North America. Primary characteristic: heat stabilizer.

General Information			
Filler / Reinforcement	Glass\Mineral		
Additive	Heat Stabilizer		
Features	Heat Stabilized		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.50	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.15 to 0.40	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	121	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	2.5	%	
Break	2.5	%	
Flexural Modulus	7240	MPa	ASTM D790
Flexural Strength	186	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	64	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	205	°C	
1.8 MPa, Unannealed	211	°C	
Peak Melting Temperature	216	°C	ASTM D789
CLTE - Flow	5.5E-6	cm/cm/°C	ASTM D696
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Suggested Max Moisture	0.20	%	
Suggested Max Regrind	25	%	
Rear Temperature	218 to 235	°C	
Middle Temperature	246 to 257	°C	
Front Temperature	246 to 268	°C	
Nozzle Temperature	246 to 268	°C	
Processing (Melt) Temp	249 to 266	°C	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

