

MAXAMID™ N66TF20-BK

Polyamide 66

Pier One Polymers, Inc.

Message:

MAXAMID™ N66TF20 is available in natural and black. Further information and details are available upon request.

General Information			
Filler / Reinforcement	PTFE Fiber,20% Filler by Weight		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm ³	ASTM D792
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	62.8	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	7.0	%	ASTM D638
Flexural Modulus (23°C)	2280	MPa	ASTM D790
Flexural Strength (23°C)	82.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	48	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	70.0	°C	ASTM D648
Melting Temperature	250	°C	DSC
Injection	Nominal Value	Unit	
Suggested Max Moisture	< 0.20	%	
Processing (Melt) Temp	266 to 277	°C	
Mold Temperature	65.0 to 120	°C	

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Recommended distributors for this material

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