

# SABIC® PP 525P

Polypropylene Homopolymer  
Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® PP 525P is a medium flow material typically used in extrusion applications like sheet and thermoforming.  
SABIC® PP 525P is typically used in dairy, flower pots, yellow fats and disposables plates and cups. However, customers use this grade also in combination with fillers like Talc and CaCO3.  
SABIC® PP 525P is particularly developed for (biaxially) oriented PP film extrusion with a very specific molecular structure providing the ultimate properties required for the stretching process.  
SABIC® PP 525P is typically used in mono layer or coextruded (B)OPP film. SABIC® PP 525P is known for its excellent metallisation behaviour.  
The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical/medical applications.

General Information	
UL YellowCard	E111275-306884
Features	Homopolymer
	Medium Flow
	Medium Isotactic
	Metallizable
	Wide Molecular Weight Distribution
Uses	Bi-axially Oriented Film
	Containers
	Cups
	Disposable Drinkware
	Film
	Sheet
UL File Number	E111275
Forms	Pellets
Processing Method	Coextrusion
	Extrusion
	Film Extrusion
	Sheet Extrusion
	Thermoforming

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.905	g/cm <sup>3</sup>	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ASTM D1238, ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
1% Secant <sup>1</sup>	1550	MPa	ASTM D638

--	1550	MPa	ISO 527-2/1A/1
Tensile Strength			
Yield <sup>2</sup>	36.0	MPa	ASTM D638
Yield	37.0	MPa	ISO 527-2/1A/50
Tensile Elongation			
Yield <sup>3</sup>	10	%	ASTM D638
Yield	10	%	ISO 527-2/1A/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	4.5	kJ/m <sup>2</sup>	ISO 179/1eA
Notched Izod Impact			
23°C	35	J/m	ASTM D256A
23°C	3.5	kJ/m <sup>2</sup>	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	90.0	°C	ASTM D648
0.45 MPa, Unannealed <sup>4</sup>	85.0	°C	ISO 75-2/Bf
1.8 MPa, Unannealed	60.0	°C	ASTM D648
1.8 MPa, Unannealed <sup>5</sup>	55.0	°C	ISO 75-2/Af
Vicat Softening Temperature			
--	152	°C	ASTM D1525, ISO 306/A120 6 <sup>6</sup>
--	88.0	°C	ASTM D1525, ISO 306/B120 7 <sup>7</sup>
NOTE			
1.	1.0 mm/min		
2.	50 mm/min		
3.	50 mm/min		
4.	testbar 80*10*4mm		
5.	testbar 80*10*4mm		
6.	Rate B (120°C/h), Loading 1 (10 N)		
7.	Rate B (120°C/h), Loading 2 (50 N)		

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#### Recommended distributors for this material

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