

NILAMID® A3 TF20

Polyamide 66

Nilit Plastics

Message:

NILAMID® A3 TF20 is an unfilled Polyamide 66 (Nylon 66) compound, low wear and friction with 20% PTFE.

This compound is intended for injection molding.

NILAMID® A3 TF20 is primarily designed for the Industrial and Consumer industry. It is also suitable for Electrical and Electronic or Automotive applications.

General Information			
Additive	PTFE Lubricant (20%)		
Features	Good Wear Resistance		
	Low Friction		
	Lubricated		
Uses	Automotive Applications		
	Consumer Applications		
	Electrical/Electronic Applications		
	Industrial Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.25	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	1.6	%	
Flow : 23°C	1.4	%	
Water Absorption			ISO 62
23°C, 24 hr	0.70	%	
Saturation, 23°C	5.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	2800	MPa	ISO 527-2
Tensile Stress (Yield, 23°C)	70.0	MPa	ISO 527-2
Tensile Strain (Yield, 23°C)	10	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	3.0	kJ/m ²	
23°C	3.5	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
23°C	45	kJ/m ²	
30°C	40	kJ/m ²	
Notched Izod Impact Strength			ISO 180/A

-30°C	3.0	kJ/m ²	
23°C	3.5	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	248	°C	ISO 75-2/B
1.8 MPa, Unannealed	95.0	°C	ISO 75-2/A
Continuous Use Temperature ¹	100	°C	IEC 60216
Ball Pressure Test			IEC 60695-10-2
125°C	Pass		
165°C	Pass		
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity ²	1.0E+13	ohms	IEC 60093
Volume Resistivity (23°C)	1.0E+15	ohms·cm	IEC 60093
Electric Strength (2.00 mm)	21	kV/mm	IEC 60243-1
Comparative Tracking Index (3.20 mm, Solution A)	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	HB		
1.60 mm	HB		
3.20 mm	HB		
Oxygen Index	26	%	ISO 4589-2
NOTE			
1.	20000 hr		
2.	23°C		

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