Mediprene® 500602M

Styrene Ethylene Butylene Styrene Block Copolymer

ELASTO

Message:

The Mediprene 500M range of TPEs for medical applications includes several transparent grades. These compounds were developed in response to an increasing interest in transparent compounds from the medical market.

Mediprene TPE materials are PVC, silicone and latex free, making them allergen free and a viable alternative to PVC based compounds. They offer hardnesses from 30 to 90 Shore A, allowing a wide degree of design freedom.

General Information				
Features	Good Clarity			
	Radiation disinfection			
	Good disinfection			
	Ethylene oxide disinfection			
	Good flexibility			
	Good adhesion			
	Soft			
	Disinfect with steam			
Uses	Medical/nursing supplies			
Appearance	Clear/transparent			
Processing Method	Extrusion			
	Injection molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.890	g/cm³	ASTM D792	
Melt Mass-Flow Rate (MFR) (190°C/2.16				
kg)	10	g/10 min	ASTM D1238	
Hardness	Nominal Value	Unit	Test Method	
Durometer Hardness (Shore A, 4.00 mm)	60		ASTM D2240	
Mechanical	Nominal Value	Unit	Test Method	
Tensile Strength			ASTM D638	
	7.00	MPa	ASTM D638	
100% strain	2.00	MPa	ASTM D638	
300% strain	3.40	MPa	ASTM D638	
Tensile Elongation (Break)	> 500	%	ASTM D638	
Elastomers	Nominal Value	Unit	Test Method	
Tear Strength	35000	kN/m	ASTM D624	
Injection	Nominal Value	Unit		
Processing (Melt) Temp	150 - 210	°C		
Mold Temperature	20 - 40	°C		

Extrusion	Nominal Value	Unit
Melt Temperature	140 - 180	°C

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