NuSil MED-4050

Rubber

NuSil Technology

Message:

NuSil Technology's restricted materials may be considered for use in short-term implant applications, 29 days or less, or for external applications. High consistency rubber, or HCR, consists of high molecular weight polymer combined with silica to produce a material that can be molded, extruded, or calendared into a useful end product. An HCR has the consistency of clay and is primarily formulated in a one or two part system (peroxide and platinum catalysts respectively).

Most platinum cure high consistency rubbers are two component systems with an easy-to-work-with 1:1 mix ratio. Comments: HIGH TEAR

General Information			
Filler / Reinforcement	Silica gel filler		
Features	High molecular weight		
	Good tear strength		
	Low shrinkage		
Uses	Medical/nursing supplies		
Agency Ratings	USP Class VI		
Processing Method	Extrusion		
	Calendering		
	Injection molding		
Mechanical	Nominal Value	Unit	
Tensile Strength (200% Strain)	2.07	MPa	
Thermoset	Nominal Value	Unit	
Thermoset Components			
Component a	Mixing ratio by weight: 1.0		
Component B	Mixing ratio by weight: 1.0		
Additional Information	Nominal Value	Unit	
Cure System	Platinum		
Plasticity: 100 mils			
Uncured Properties	Nominal Value	Unit	
Density	1.16	g/cm ³	
Curing Time (116°C)	0.17	hr	
Pot Life (25°C)	300	min	
Cured Properties	Nominal Value	Unit	
Shore Hardness (Shore A)	50		
Tensile Strength	10.0	MPa	
Tensile Elongation at Break	1000	%	
Tear Strength	43.8	kN/m	

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