

Grilamid® LV-2H

Polyamide 12

EMS-GRIVORY

Message:

Grilamid® LV-2H is a Polyamide 12 (Nylon 12) material filled with 20% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of Grilamid® LV-2H are:

Flame Rated

RoHS Compliant

Heat Stabilizer

Typical applications include:

Automotive

Electrical/Electronic Applications

Appliances

Consumer Goods

Engineering/Industrial Parts

General Information				
Filler / Reinforcement		Glass Fiber,20% Filler by Weight		
Additive		Heat Stabilizer		
Features		Heat Stabilized		
		Hydrolysis Resistant		
Uses		Appliance Components		
		Automotive Applications		
		Connectors		
		Consumer Applications		
		Electrical/Electronic Applications		
		Engineering Parts		
		Household Goods		
		Hydraulic Applications		
		Industrial Applications		
		Medical Devices		
		Pneumatic Applications		
		Power/Other Tools		
		Sporting Goods		
RoHS Compliance		RoHS Compliant		
Forms		Granules		
Processing Method		Injection Molding		
Multi-Point Data		Shear Modulus vs. Temperature (ISO 11403-1)		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.16	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4

Across Flow	0.70	--	%	
Flow	0.10	--	%	
Water Absorption				ISO 62
Saturation, 23°C	1.2	--	%	
Equilibrium, 23°C, 50% RH	0.60	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Shore Hardness (Shore D, 15 sec)	--	74		ISO 868
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	5500	4400	MPa	ISO 527-2
Tensile Stress (Break)	105	90.0	MPa	ISO 527-2
Tensile Strain (Break)	7.0	10	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	--	15	kJ/m ²	
23°C	--	20	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	--	75	kJ/m ²	
23°C	80	75	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, Unannealed	150	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	80.0	--	°C	ISO 75-2/C
Continuous Use Temperature				Internal Method
-- ¹	90.0 to 120	--	°C	
-- ²	150	--	°C	
Melting Temperature ³	178	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	3.0E-5	--	cm/cm/°C	
Transverse	1.5E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+12	ohms	IEC 60093
Volume Resistivity	--	1.0E+13	ohms·cm	IEC 60093
Electric Strength	--	35	kV/mm	IEC 60243-1
Comparative Tracking Index	--	600	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method

ISO Type	PA12, MHR, 18-050, GF20	--	ISO 1874
NOTE			
1.	Long Term		
2.	Short Term		
3.	10°C/min		

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519
Phone: +86 13424755533
Email: sales@su-jiao.com
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

