

Polimid A SG LDM

Polyamide 66

Poliblend S.p.a.

Message:

Polimid A SG LDM is a Polyamide 66 (Nylon 66) material. It is available in Africa & Middle East, Asia Pacific, Europe, or Latin America.

Important attributes of Polimid A SG LDM are:

Flame Rated

Fast Molding Cycle

General Information			
Features	Fast Molding Cycle		
Appearance	Natural Color		
Physical	Nominal Value	Unit	Test Method
Density	1.14	g/cm ³	ISO 1183
Molding Shrinkage	1.4 to 1.8	%	
Water Absorption (23°C, 24 hr)	1.2	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3300	MPa	ISO 527-2
Tensile Stress (Yield)	88.0	MPa	ISO 527-2
Tensile Strain			ISO 527-2
Yield	4.5	%	
Break	45	%	
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	4.5	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	No Break		ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	213	°C	ISO 75-2/B
1.8 MPa, Unannealed	92.0	°C	ISO 75-2/A
Continuous Use Temperature ¹	90.0	°C	
Vicat Softening Temperature	256	°C	ISO 306/A120
Ball Pressure Test (165°C)	Pass		IEC 60695-10-2
Melting Temperature	260	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	> 600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-2		
1.60 mm	V-2		
3.20 mm	V-2		
Glow Wire Flammability Index (2.00 mm)	825	°C	IEC 60695-2-12

Injection	Nominal Value	Unit
Drying Temperature	90.0 to 100	°C
Drying Time	> 3.0	hr
Processing (Melt) Temp	260 to 280	°C
Mold Temperature	70.0 to 90.0	°C
NOTE		
1.	Without Load	

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Recommended distributors for this material

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