

TARFLON™ #2200

Polycarbonate

Formosa Idemitsu Petrochemical Corporation

Message:

- Grades
- Standard: A2200
- Superior mold-release: R2200
- Superior mold-release, Ice color: IR2200
- Weather resistance: V2200
- Weather resistance, Superior mold-release: V2200R
- Weather resistance, Superior mold-release, Ice color: IV2200R

General Information			
UL YellowCard	E48268-101331217		
Features	Good weather resistance		
	General		
Uses	General		
UL File Number	E48268		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	12.0	cm³/10min	ISO 1133
Spiral Flow	16.0	cm	Internal method
Molding Shrinkage			Internal method
Vertical flow direction: 2.00mm	0.50 - 0.70	%	Internal method
Flow direction: 2.00mm	0.50 - 0.70	%	Internal method
Water Absorption ¹ (Equilibrium, 23°C, 50% RH)	0.23	%	ISO 62
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			ISO 2039-2
M scale	50		ISO 2039-2
R scale	120		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	65.0	MPa	ISO 527-2
Nominal Tensile Strain at Break	95	%	ISO 527-2
Flexural Modulus	2300	MPa	ISO 178
Flexural Stress	90.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	80	kJ/m²	ISO 179
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature (1.8 MPa, Unannealed)	125	°C	ISO 75-2/A
CLTE - Flow	6.5E-5	cm/cm/°C	ISO 11359-2
RTI Elec (0.360 mm)	130	°C	UL 746
RTI Imp (0.360 mm)	125	°C	UL 746
RTI (0.360 mm)	130	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+16	ohms·cm	ASTM D257
Dielectric Strength	30	kV/mm	IEC 60243-1
Dielectric Constant (1 MHz)	2.85		IEC 60250
Dissipation Factor (1 MHz)	9.2E-3		IEC 60250
Arc Resistance	PLC 6		ASTM D495
Comparative Tracking Index (CTI)	PLC 2		UL 746
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.400 to 1.80 mm)	V-2		UL 94
Optical	Nominal Value	Unit	Test Method
Transmittance	85.0 - 89.0	%	ISO 13468-1
Additional Information	Nominal Value		
ISO Shortname	>PC		
Injection	Nominal Value	Unit	
Drying Temperature	120	°C	
Drying Time	5.0 - 8.0	hr	
Rear Temperature	260 - 300	°C	
Middle Temperature	260 - 300	°C	
Front Temperature	260 - 300	°C	
Mold Temperature	80.0 - 120	°C	
NOTE			
1.	24h		

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