# KetaSpire® KT-810FP

## Polyetheretherketone

Solvay Specialty Polymers

#### Message:

KetaSpire KT -820 is a low flow grade unreinforced polyetheretherketone (PEEK), which is lubricating granular. KetaSpire PEEK is processed according to the highest industry standards and is characterized by different properties, including excellent wear resistance, first-class fatigue resistance, easy melt processing, high purity, excellent resistance to organic matter, acids and alkalis and other chemical substances. These characteristics make it very suitable for medical care, transportation, electronics, chemical processing and other industrial applications. KetaSpireKT -820 can be easily processed using conventional injection molding and extrusion processes. There is a natural color coarse powder grade KetaSpire KT-820P for mixing. Granular KT-820 is sprayed with lubricant calcium stearate (0.01%) to facilitate the transportation of particles in plasticizing screw. There are low flow grades KetaSpire KT-820 NL similar to non-lubricated natural colors available.

black: KT-820 BK 95

General Information				
Additive	Lubricant			
Features	Good dimensional stability			
	Electron beam disinfection			
	Radioactive permeable			
	Radiation disinfection			
	Pressure cooker disinfection			
	Good disinfection			
	Ethylene oxide disinfection			
	Anti-gamma radiation			
	Impact resistance, good			
	Good chemical resistance			
	Fatigue resistance			
	Heat resistance, high			
	Steam resistance			
	thermal disinfection			
	ductility			
	Disinfect with steam			
	Flame retardancy			
Uses	Films			
	Pump parts			
	Gear			
	Electrical/Electronic Applications			
	Aircraft applications			
	Industrial application			
	Pipe fittings			
	Connector			
	Seals			

Application in Automobile Field

Oil/Gas Supplies

Surgical instruments

Shell

Dental application field

Medical/nursing supplies

Medical equipment

Medical devices

Agency Ratings ISO 10993

ISO 10993-Part I

Injection molding

RoHS Compliance	RoHS compliance
Appearance	Natural color
Forms	Powder
Processing Method	Film extrusion
	Wire & Cable Extrusion
	Machining
	Extrusion blow molding
	Thermoforming
	Profile extrusion molding
	Compression molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.29	g/cm³	ASTM D792
Water Absorption (24 hr)	0.10	%	ASTM D570
Particle Size			
Retention on 100 Mesh Sieve	0.00	%	
Retention on 140 Mesh Sieve		%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3500	MPa	ASTM D638
Tensile Strength (Yield)	94.5	MPa	ASTM D638
Tensile Elongation			ASTM D638
Yield	5.2	%	ASTM D638
Fracture	25 - 50	%	ASTM D638
Flexural Modulus	3700	MPa	ASTM D790
Flexural Strength	145	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	100	J/m	ASTM D256
Unnotched Izod Impact	No Break		ASTM D4812
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load <sup>1</sup> (1.8	3					
MPa, Annealed, 3.20 mm)	157	°C	ASTM D648			
Fill Analysis	Nominal Value	Unit	Test Method			
Melt Viscosity (400°C, 1000 sec^-1)	510 - 650	Pa·s	ASTM D3835			
Additional Information						
标准包装及标签-根据订单数量,KetaSpire树脂可用聚乙烯桶或纸箱包装.单独包装上清楚列明品名,颜色,批号,净重.						
NOTE						
1.	200°C,2 hours					

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## Recommended distributors for this material

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