

Panlite® ML-6500ZAL

Polycarbonate

TEIJIN LIMITED

Message:

Injection Molding grade, Light diffusion grade, Weather resistance, Flame resistance

General Information			
UL YellowCard	E50075-101330114		
Features	Flame Retardant		
	Good Light Diffusion		
	Good Weather Resistance		
Uses	LEDs		
	Lighting Applications		
	Lighting Diffusers		
Appearance	Milky White		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	4.00	cm ³ /10min	ISO 1133
Molding Shrinkage			Internal Method
Across Flow : 4.00 mm	0.50 to 0.70	%	
Flow : 4.00 mm	0.50 to 0.70	%	
Water Absorption (23°C, 24 hr)	0.20	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2/1
Tensile Stress			ISO 527-2/50
Yield	64.0	MPa	
Break	30.0	MPa	
Tensile Strain (Yield)	6.0	%	ISO 527-2/50
Nominal Tensile Strain at Break	50	%	ISO 527-2/50
Flexural Modulus ¹	2210	MPa	ISO 178
Flexural Stress ²	98.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	12	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature (1.8 MPa, Unannealed)	125	°C	ISO 75-2/A
CLTE			ISO 11359-2
Flow	7.0E-5	cm/cm/°C	
Transverse	7.0E-5	cm/cm/°C	
RTI Elec (1.50 mm)	130	°C	UL 746
RTI Imp (1.50 mm)	125	°C	UL 746
RTI Str (1.50 mm)	130	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	> 1.0E+15	ohms	IEC 60093
Volume Resistivity	> 1.0E+15	ohms·cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.00 mm	V-0		
2.00 mm	5VB		
	960		
Glow Wire Flammability Index (1.00 mm)	960	°C	IEC 60695-2-12
Glow Wire Ignition Temperature			IEC 60695-2-13
1.00 mm	850	°C	
3.00 mm	850	°C	
Optical	Nominal Value	Unit	Test Method
Transmittance (3000 μm)	47.0	%	ASTM D1003
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

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