

DOWLEX™ 2601

Polyethylene Resin
The Dow Chemical Company

Message:

DOWLEX™ Polyethylene Resin is designed for the production of a wide variety of film applications. Films made from this resin exhibit a combination of good toughness and tear resistance.
Linear Low Density Polyethylene
Complies with:
U.S. FDA, FCN 741
Consult the regulations for complete details.

General Information			
Additive	Anti-caking agent (2500 ppm)		
	Sliding agent (1000 ppm)		
Agency Ratings	FDA FCN 741		
Forms	Particle		
Processing Method	Blow film		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.924	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	1.3	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	51	µm	
Film Puncture Resistance (51 µm)	4.88	J/cm³	Internal method
secant modulus			ASTM D882
2% secant, MD: 51 µm	180	MPa	ASTM D882
2% secant, TD: 51 µm	218	MPa	ASTM D882
Tensile Strength			ASTM D882
MD: Yield, 51 µm	11.9	MPa	ASTM D882
TD: Yield, 51 µm	12.4	MPa	ASTM D882
MD: Fracture, 51 µm	40.7	MPa	ASTM D882
TD: Fracture, 51 µm	32.1	MPa	ASTM D882
Tensile Elongation			ASTM D882
MD: Fracture, 51 µm	680	%	ASTM D882
TD: Fracture, 51 µm	730	%	ASTM D882
Dart Drop Impact (51 µm)	170	g	ASTM D1709B
Elmendorf Tear Strength			ASTM D1922
MD : 51 µm	680	g	ASTM D1922
TD : 51 µm	1100	g	ASTM D1922
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	108	°C	ASTM D1525

Melting Temperature (DSC)	122	°C	Internal method
Optical	Nominal Value	Unit	Test Method
Gloss (45°, 50.8 µm)	59		ASTM D2457
Haze (50.8 µm)	13	%	ASTM D1003
Extrusion instructions			

吹塑薄膜的制造条件:

螺杆尺寸:2.5 英寸 (63.5 mm) 30:1 L/D

螺杆类型:DSBII

模具间隙:70 密尔 (1.8 mm)

输出:模具周长的 10 磅/小时/英寸

模具直径:6 英寸

放大比:2.5 : 1

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

