

INELEC PEAS

Polyethylene

Infinity LTL Engineered Compounds

Message:

POLETHYLENE PERMANENTLY ANTI-STATIC

General Information			
Features	Antistatic		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.948	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.0 to 1.5	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	26.2	MPa	ASTM D638
Flexural Modulus	931	MPa	ASTM D790
Flexural Strength	37.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	64	J/m	ASTM D256
Unnotched Izod Impact	No Break		ASTM D256
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+10 to 1.0E+12	ohms	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	76.7	°C	
Drying Time	2.0 to 4.0	hr	
Processing (Melt) Temp	191	°C	
Mold Temperature	37.8	°C	
Back Pressure	0.345 to 0.689	MPa	
Screw Speed	40 to 70	rpm	
Vent Depth	0.013 to 0.025	mm	

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