

3M™ Dyneon™ Fluoroplastic PFA 6502NZ

Perfluoroalkoxy

3M Advanced Materials Division

Message:

3M™ Dyneon™ Fluoroplastic PFA 6502NZ (a fully fluorinated copolymer of tetrafluoroethylene and perfluorovinylether) has exceptional heat resistance, excellent electrical properties and excellent chemical and weather resistance. It is used in molded valves, pumps, tanks, filters and pipes, in heat trace cables and in wire for appliances.

Features

- Wide service temperature range
- Excellent almost universal resistance to solvents and chemicals
- Extremely high weathering resistance and UV stability
- Excellent electrical properties
- High limiting oxygen index: Does not support combustion
- Smooth surfaces
- Good non-stick characteristics
- Good low-friction properties

General Information			
Features	Copolymer		
	Good Chemical Resistance		
	Good Electrical Properties		
	Good UV Resistance		
	Good Weather Resistance		
	High Heat Resistance		
	Low Friction		
	Non-Stick		
	Solvent Resistant		
Uses	Filters		
	Piping		
	Pump Parts		
	Tanks		
	Valves/Valve Parts		
	Wire & Cable Applications		
Forms	Pellets		
Processing Method	Blow Molding		
	Compression Molding		
	Extrusion		
	Resin Transfer Molding		
Physical	Nominal Value	Unit	Test Method
Density	2.15	g/cm ³	ISO 12086
Melt Mass-Flow Rate (MFR) (372°C/5.0 kg)	2.0	g/10 min	ISO 1133

Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	60		ASTM D2240, ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break, 23°C)	30.0	MPa	ASTM D638
Tensile Strain (Break, 23°C)	360	%	ISO 527-1
Flexural Modulus	550	MPa	ASTM D790
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	310	°C	ISO 12086
Flammability	Nominal Value	Unit	Test Method
Oxygen Index	> 95	%	ASTM D2863
Extrusion	Nominal Value	Unit	
Melt Temperature	< 400	°C	

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

